



CBI OFFROAD

Swing arm & Accessories

installation instructions

IMPORTANT:

Thank you for purchasing this CBI product. Please read through this entire document before proceeding with installation. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Check your packages immediately upon arrival to ensure that everything listed is included, and to check for damage during shipping. If anything is missing or damaged, or if you need technical assistance with any aspect of this installation, call CBI at (208) 528-0664 as soon as possible.

Hardware:

hub & swing assembly

- ☐ (1) – spring pull pin
- ☐ (1) – oil seal
- ☐ (3) – sealed bearings
- ☐ (1) – bump stop

latch assembly

- ☐ (1) –destaco latch kit
- ☐ (6) – $\frac{5}{16}$ " x 1" button head bolts
- ☐ (2) – $\frac{5}{16}$ " serrated flange nuts

license plate relocation

- ☐ (1) –led light
- ☐ (2) –8mm screws
- ☐ (2) – $\frac{1}{4}$ " x $\frac{1}{2}$ " button head bolts
- ☐ (2) – $\frac{1}{4}$ " serrated flange nuts

tire mount

- ☐ (10) – $\frac{7}{16}$ " x 1 $\frac{1}{4}$ " GRD 8 hex bolts
- ☐ (10) – $\frac{7}{16}$ " SAE washers
- ☐ (10) – $\frac{7}{16}$ " serrated flange nuts
- ☐ (3) – 12mm hex bolts
- ☐ (3) – 12mm retaining washers
- ☐ (3) – 12mm lug nuts

hi-lift mount

- ☐ (4) – $\frac{3}{8}$ " x 1" button head bolts
- ☐ (4) – $\frac{3}{8}$ " serrated flange nuts
- ☐ (2) – $\frac{1}{2}$ " x 2" button head bolts
- ☐ (2) – $\frac{1}{2}$ " serrated flange nuts
- ☐ (2) – $\frac{1}{2}$ " wing nuts

camp table

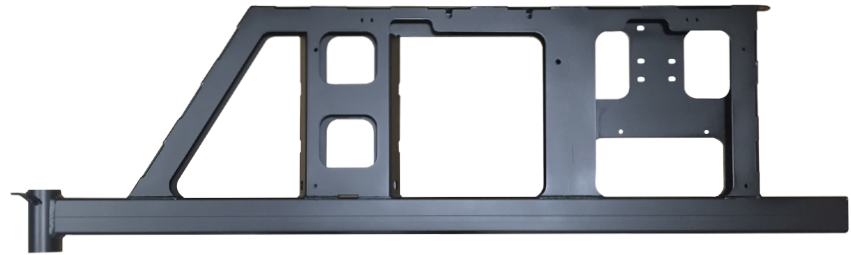
- ☐ (2) – mounting brackets
- ☐ (10) – $\frac{1}{4}$ " x $\frac{3}{4}$ " button head bolts
- ☐ (10) – $\frac{1}{4}$ " nylock nuts
- ☐ (2) – $\frac{1}{4}$ " polly spacers
- ☐ (4) – cable ends
- ☐ (2) – support cables
- ☐ (2) – ball clamp catches
- ☐ (2) – ball clamp spacers
- ☐ (8) – #4 Philips head screws
- ☐ (8) – #4 nuts & washers

telescoping camp light

- ☐ (2) – $\frac{1}{4}$ " x 1" button head bolts
- ☐ (2) – $\frac{1}{4}$ " SAE washers
- ☐ (2) – $\frac{1}{4}$ " serrated flange nuts
- ☐ (1) – $\frac{3}{8}$ " thumb screw

can carrier

- ☐ (4) – $\frac{5}{16}$ " x 1" button head bolts
- ☐ (4) – $\frac{5}{16}$ " SAE washers
- ☐ (4) – $\frac{5}{16}$ " serrated flange nuts



Applications

These installation instructions apply to the following CBI Off Road products

T1-RB-TR1-PKG

95.5-2004 Tacoma Trail Rider 1.0 Rear bumper w/swing arm

T1-RB-OB1-PKG

95.5-2004 Tacoma Outback 1.0 Rear bumper w/swing arm

T1-RB-BM1-PKG

95.5-2004 Tacoma Bushmaster 1.0 Rear bumper w/swing arm

T2-RB-TR2-PKG

2005-2015 Tacoma Trail Rider 2.0 Rear bumper w/swing arm

T2-RB-BM2-PKG

2005-2015 Tacoma Bushmaster 2.0 Rear bumper w/swing arm

T3-RB-PKG

2016+ Tacoma Rear bumper w/swing arm

T4R3-HYRB-PKG

96-2002 4Runner Hybrid Rear bumper w/swing arm

T4R3-RB-PKG

96-2002 4Runner Rear bumper w/swing arm

T4R4-RB-PKG

2003-2009 4Runner Rear bumper w/swing arm

T4R5-RB-PKG

2010+ 4Runner Rear bumper w/swing arm

For questions or further help:

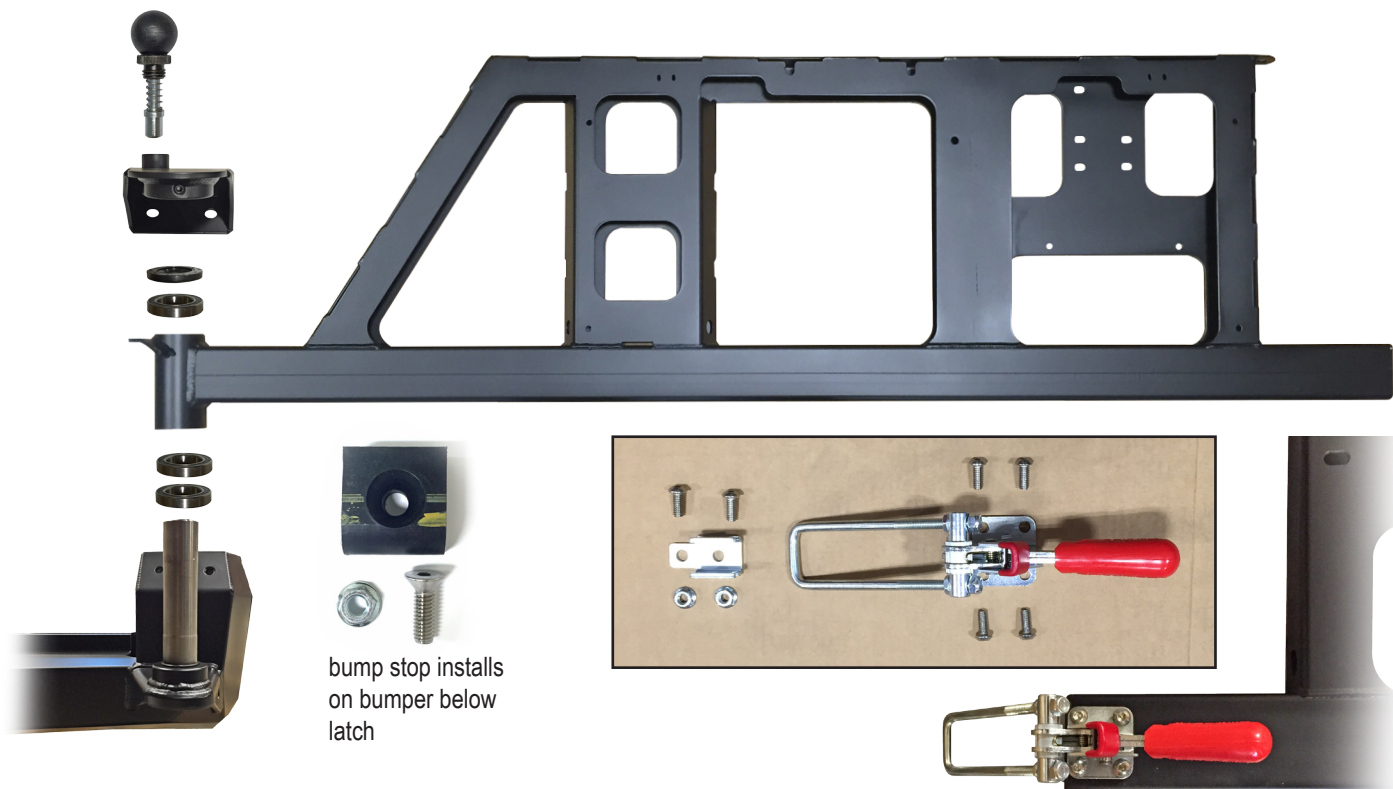
Call: 866-522-0697

Email: info@cbioffroadfab.com

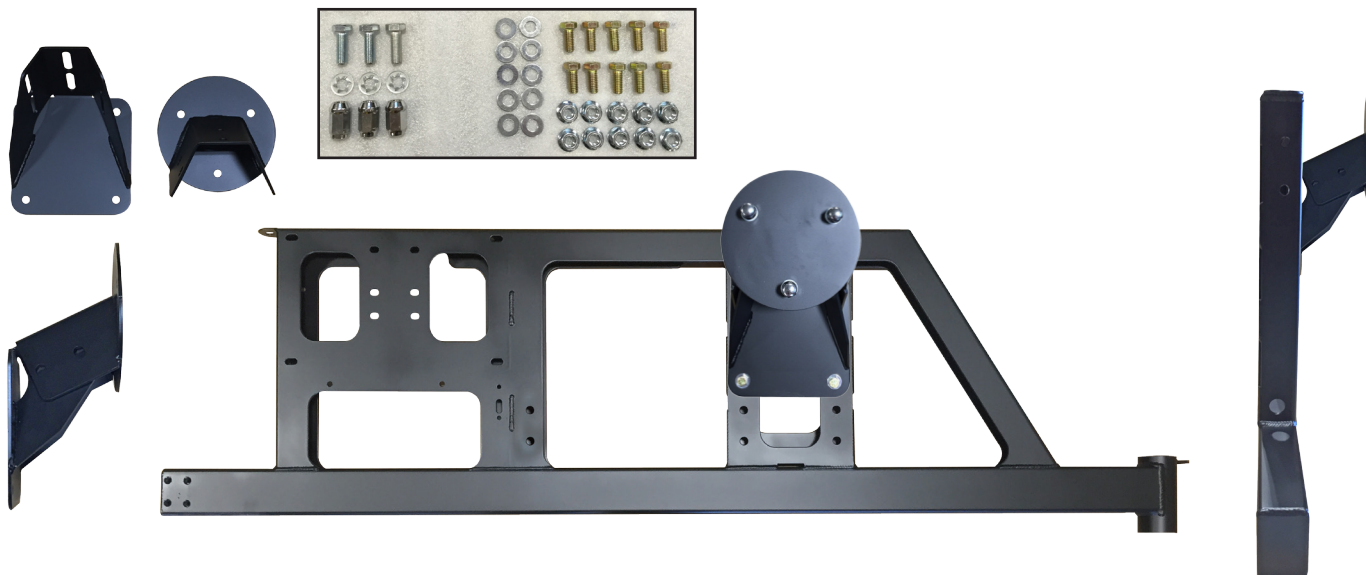
IMPORTANT INFO:

If your CBI product comes as unpainted, bare steel or aluminum. You will want to either powder coat or paint prior to final installation, however it is very important to PRE-INSTALL the unpainted product first, following these instructions, BEFORE painting or powder coating any of the components! This will ensure that all parts are correct and any incidental trimming or drilling will have been done prior to coating. Also, it will give you a practice run to familiarize yourself with the process, to lessen the likelihood of damaging the finish during final installation. CBI Off Road is NOT RESPONSIBLE for paint or powder coating costs, damage to paint or powder coating, or costs associated with inadvertently painting or powder coating components that are defective or were shipped or assembled in error. It is the customer's responsibility to pre-install and verify that all parts are correct prior to paint or powder coat.

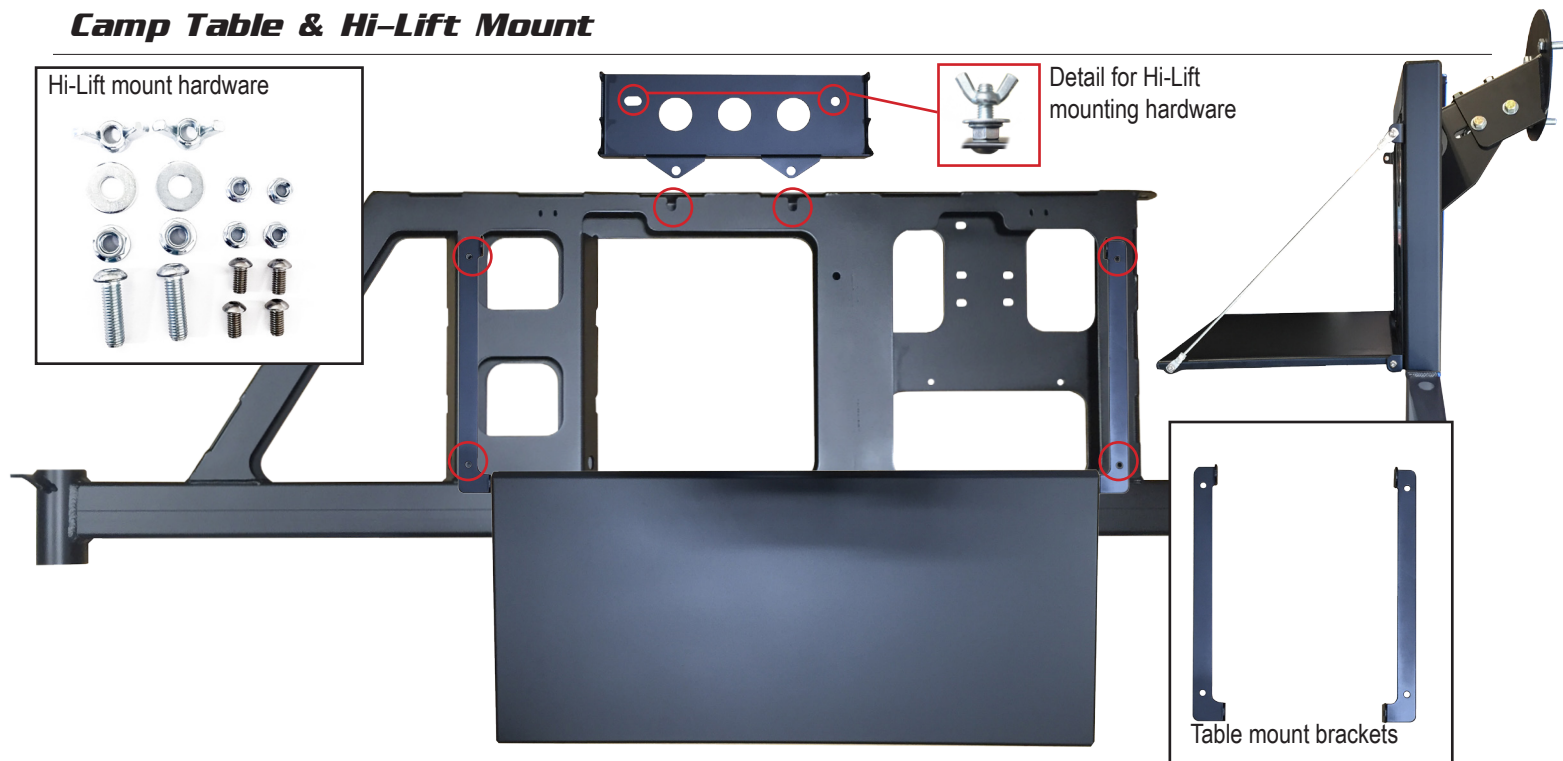
Spindle Assembly & Latch System



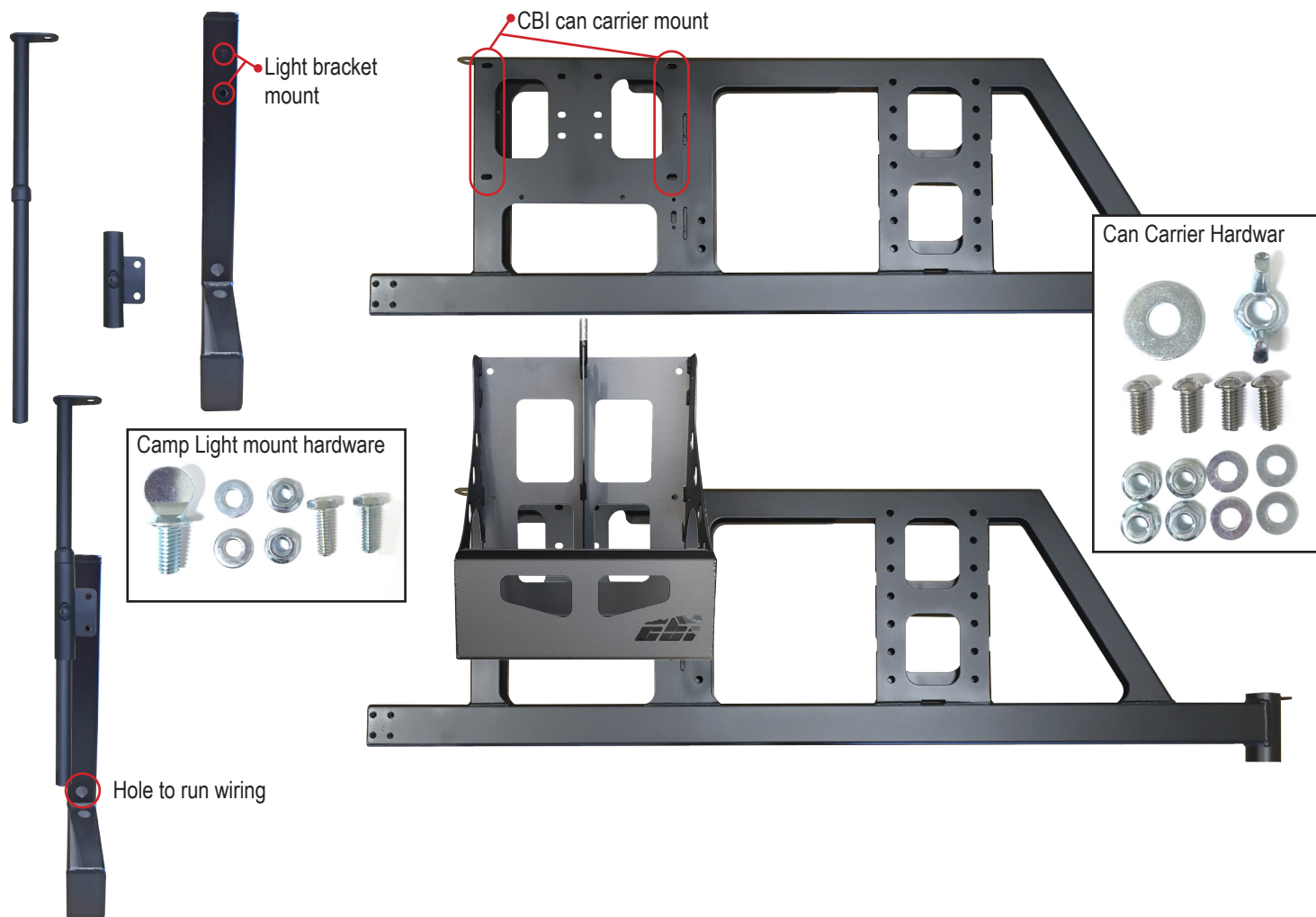
Tire Carrier



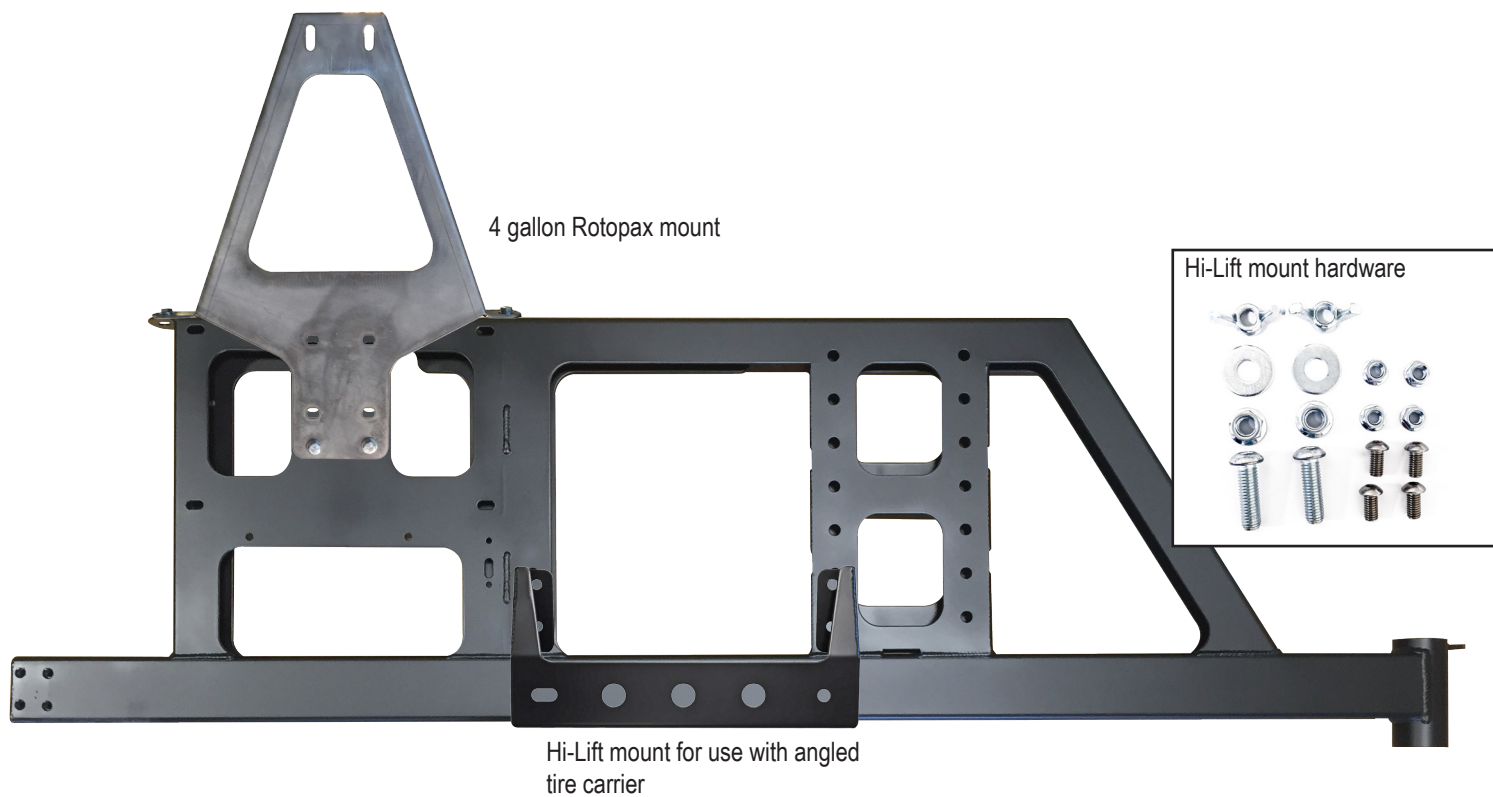
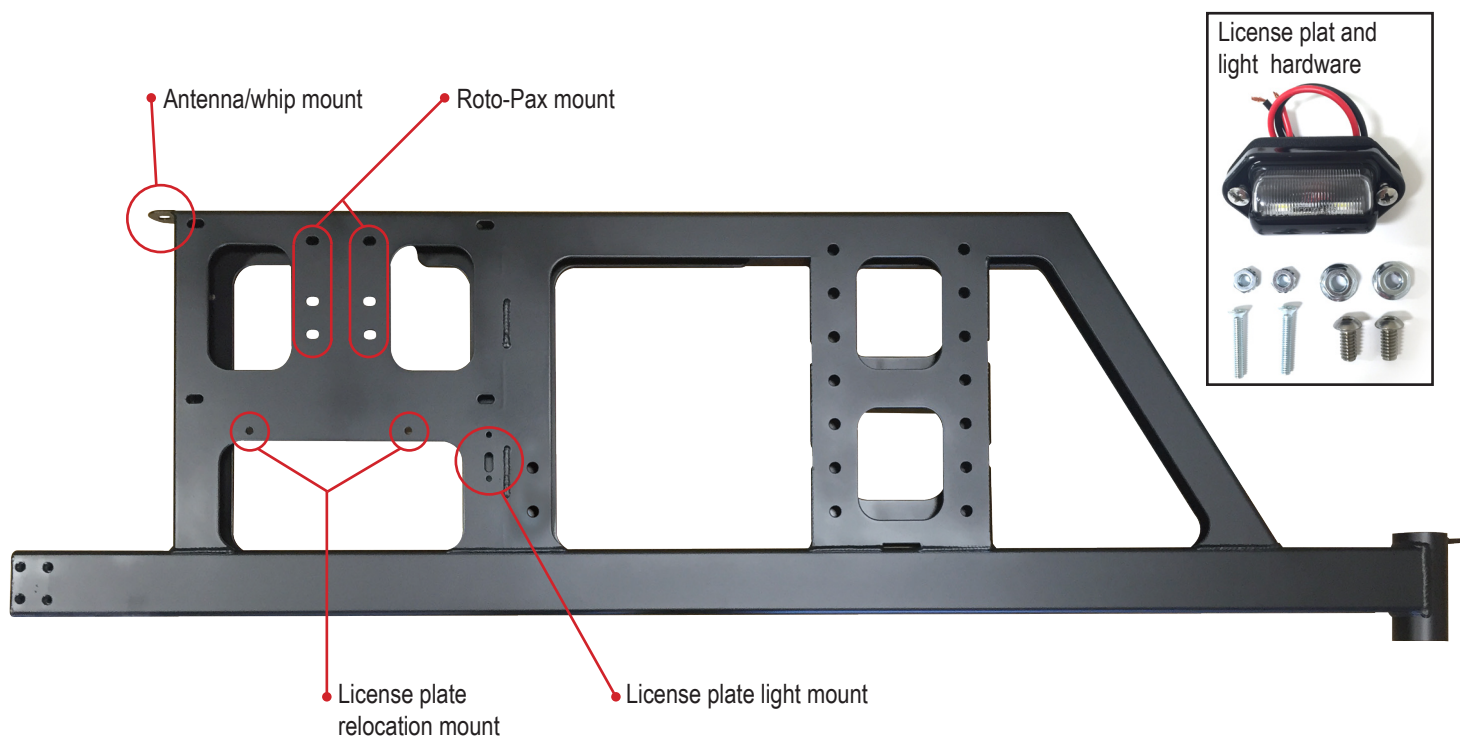
Camp Table & Hi-Lift Mount



Can Carrier & Light Bracket



Other Accessories/Mounting



**For questions or
further help:**

Call: 866-522-0697

Email: info@cbioffroadfab.com