



2ND GEN TACOMA **Ditch Light Brackets** installation instructions



Hardware:

- (2) – 8mm X 1.25 X 30mm
- (2) – 5/16" SAE washers
- (4) – 3/8" X 3/4" GRD 8 bolts
- (4) – 3/8" SAE washers
- (4) – 3/8" serrated flange nuts

• Remove wipers

Start by removing the cap from the wiper to access the wiper nut. After removing the nut mark the position of the wiper as a reference for re-installation. Remove wipers.



• Remove cowlings and corner caps

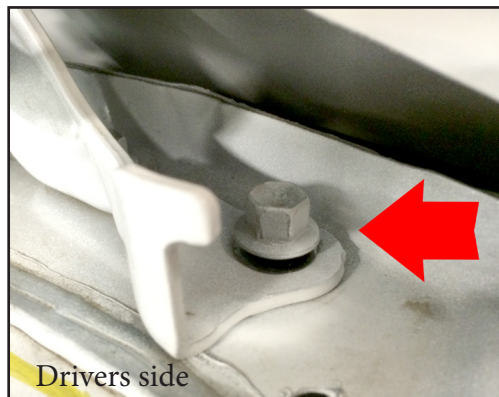
Remove the two corner caps, these will not be re-installed. Two screws and a series of clips hold the cowlings in place. Remove the two screws on each end and carefully pry up the clips to remove the cowlings.



• Remove hinge bolt

You will now need to remove the front hood hinge bolt, mounted to the inner fender. The DLB will sit on top of the hinge plate.

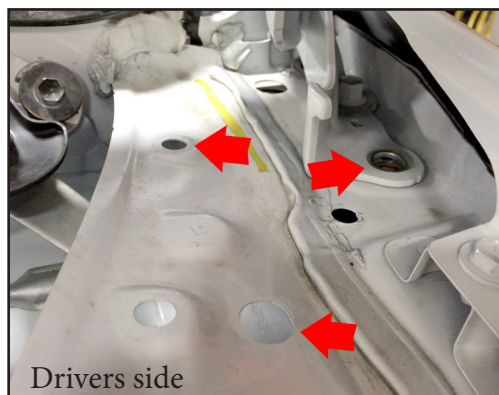
****CAUTION** Only remove the front lower hinge bolt. **DO NOT** loosen or remove any other hinge bolts.



• DLB placement

Position the brackets over the holes shown. Using the 8mm bolts and 5/16" SAE washers provided replace the factory hinge bolt. Secure the other points with the 3/8 bolts and washers.

**** CAUTION** Complete installation before starting second light bracket install.



For questions or further help:

Call: 866-522-0697
Email: info@cbioffroadfab.com

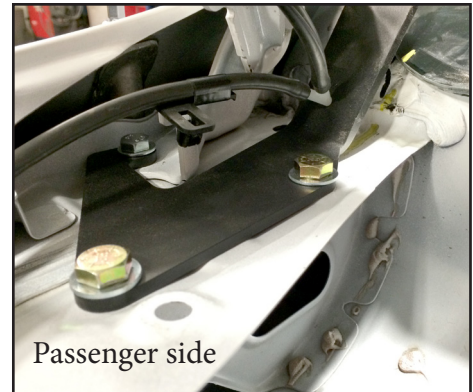


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• Installed bracket

This shows the installed bracket for reference.



• Trim cowl

With the brackets installed you will now need to trim the cowl. Use the installed brackets as a template and mark and cut the cowl. Once you are finished trimming re-install the cowl.



• Relocate fluid hose

Tuck the windshield wiper fluid hose down to the side of the hood hinge to avoid pinching.

Carefully close the hood and check clearance. If all looks good re-install the wipers.



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