



T3 TACOMA

Front Receiver Hitch

installation instructions

IMPORTANT:

Thank you for purchasing this CBI product. Please read through this entire document before proceeding with installation. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Check your packages immediately upon arrival to ensure that everything listed is included, and to check for damage during shipping. If anything is missing or damaged, or if you need technical assistance with any aspect of this installation, call CBI at (208) 528-0664 as soon as possible.

Hardware:

- ☐ (4) – 10mm x 1.25 x 35 bolts
- ☐ (2) – ½" x 1" bolts
- ☐ (2) – ½" washers
- ☐ (2) – ½" serrated flange nuts
- ☐ (2) – 7/16" x 4" GRD 8 hex bolts
- ☐ (4) – 7/16" x 1" GRD 8 hex bolts
- ☐ (6) – 7/16" SAE washers
- ☐ (6) – 7/16" serrated flange nuts
- ☐ (2) – ½" strut washers



Applications

These installation instructions apply to the following CBI Off Road products

T3-FRH

2005-2015 Tacoma Standard Rock Sliders

**For questions or
further help:**

Call: 866-522-0697

Email: info@cbioffroadfab.com

IMPORTANT INFO:

If your CBI product comes as unpainted, bare steel or aluminum. You will want to either powder coat or paint prior to final installation, however it is very important to PRE-INSTALL the unpainted product first, following these instructions, BEFORE painting or powder coating any of the components! This will ensure that all parts are correct and any incidental trimming or drilling will have been done prior to coating. Also, it will give you a practice run to familiarize yourself with the process, to lessen the likelihood of damaging the finish during final installation. CBI Off Road is NOT RESPONSIBLE for paint or powder coating costs, damage to paint or powder coating, or costs associated with inadvertently painting or powder coating components that are defective or were shipped or assembled in error. It is the customer's responsibility to pre-install and verify that all parts are correct prior to paint or powder coat.

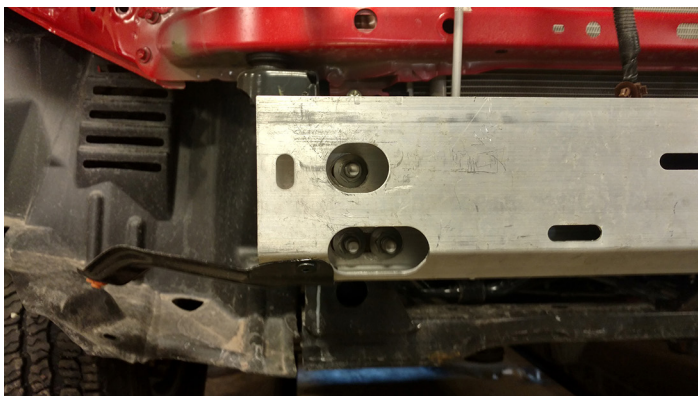


•Installation

1.Remove plastic bumper a.Remove plastic impact bumper – Photo A



2.Remove aluminum bumper from aluminum stand offs and set nuts aside, these will be re-used. Photo B



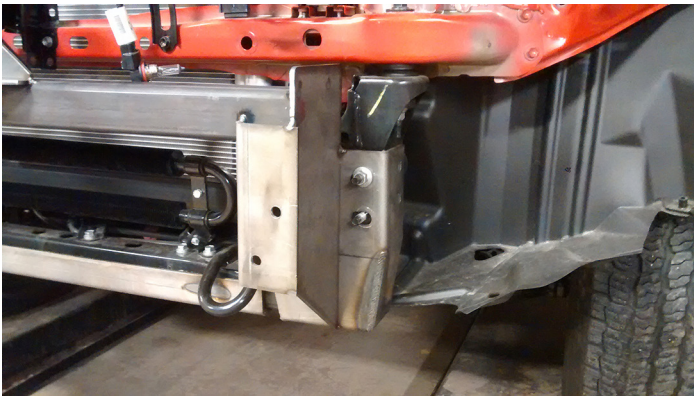
3.Remove aluminum stand offs from frame horns and set aside nuts.

4.Bend body mounts back as shown in photo using a hammer or crescent wrench – Photo C & D

5.Remove extensions from bottom of crossmember. These will not be re-installed. Photo E & F



6.Place new receiver hitch over mounting studs on frame horns. Re-use nuts from all stand offs. a.Center on mounts and tighten down. Photo G



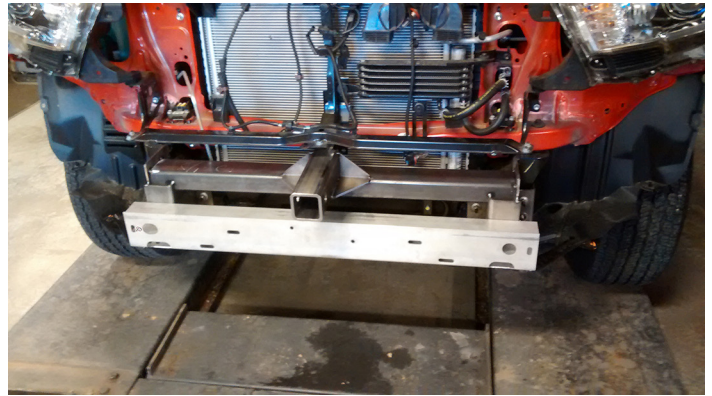
7. Insert ½" X 1" bolts through bottom of mounting brackets. Fish the nut through the opening and tighten down both sides. Photo H & I



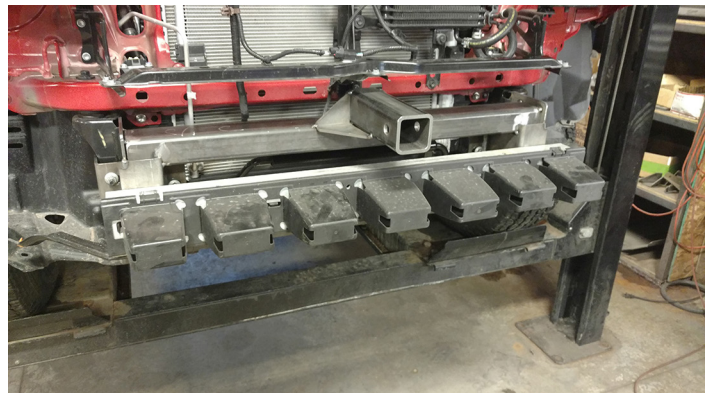
8. Insert 10mm bolts supplied with the hitch into holes facing out. Photo J



9. Place aluminum bumper over the bolts and threaded nuts and snug down and adjust side to side to center the bumper. Tighten down once centered. Photo K, L & M



10. Re-install plastic impact bumper on aluminum bumper. Photo N



11. Make sure all bolts are tight

12. Using a cutting wheel or hack saw blade or tin snips, notch the center of the bumper as shown 3" wide. This will be much easier with the black insert removed. Photos O, P, Q, & R



13. You are now ready to re-install the plastic on the truck.

14. Slip on carefully making sure the hitch comes through the hole you cut in the center. Check to make sure the hitch clears all sides of the hole and is centered. a.If not it may be necessary to loosen the hitch and center in the opening. Photo S



15. After everything is installed and centered then re-install all the bolts and clips for the grill and bumper